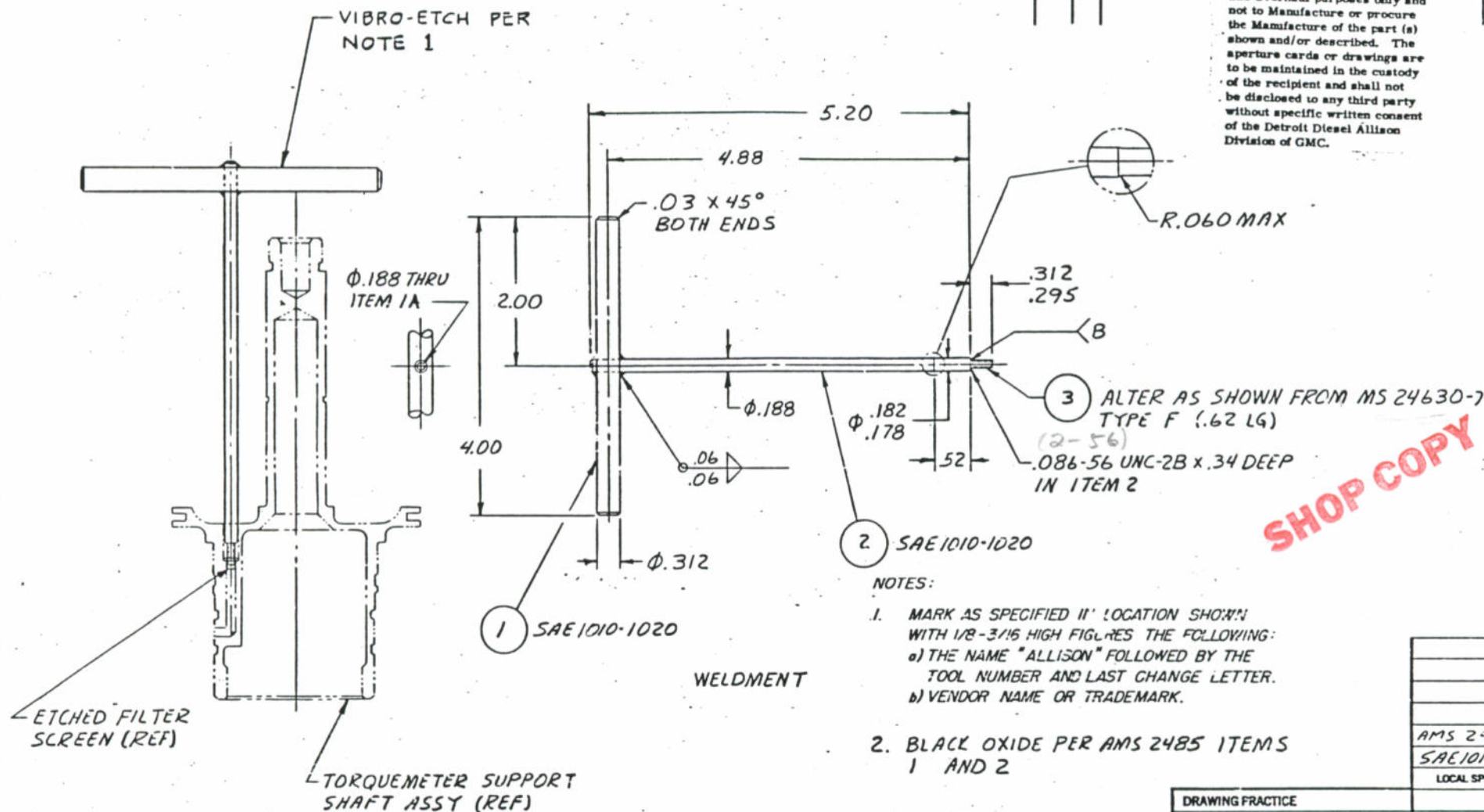


This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or procure the Manufacture of the part (s) shown and/or described. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of the Detroit Diesel Allison Division of GMC.




DEEP

SHOP COPY

BREAK SHARP EDGES .020 VOS

GEOMETRIC CHARACTERISTIC SYMBOLS			
	FLATNESS		PERPENDICULARITY
	STRAIGHTNESS		PARALLELISM
	ROUNDNESS		ANGULARITY
	CYLINDRICITY		RUNOUT
	PROFILE OF A LINE		TRUE POSITION
	PROFILE OF A SURFACE		LOCENTRICITY
			SYMMETRY
<div> <div>  OR MMC (MAX MATL. CONDITION) </div> <div>  OR RFS (REGARDLESS OF FEATURE SIZE) </div> <div>  BASIC DIM </div> <div>  DIAMETER </div> <div>  DATUM IDENT </div> </div>			
UNLESS OTHERWISE SPECIFIED:			
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.			
ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS.			
SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE.			
RUNOUTS ARE CIRCULAR.			

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

UNLESS OTHERWISE SPECIFIED		APPROVALS		DATE		 <b>Caterpillar World Inc.</b> Division of General Motors Corporation Indianapolis Operations	
TOL. ON ANGLES $\pm 2^\circ$		DRAWN	R. SHAFER/RAH		77-12-13		TITLE <b>PULLER-TORQUEMETER FILTER SCREEN</b>
TOL. ON 3 PLACE DECIMALS $\pm .010$		CHECKED	HYDEN/B.H.		78-5-10		
TOL. ON 2 PLACE DECIMALS $\pm .02$		CHF. DR.	J. E. Perkins		78-5-10		
MAIL <b>SEE ITEM</b>		MET.					
		ENGR. 1	GRISWOLD		77-12-14		
HEAT TREAT AND HARDNESS		ENGR. 2					
		ENGR. 3					
		FINAL	E. J. REAGAN		77-12-25		
		REVIEW APPROVAL				MODEL (FIRST USAGE) <b>250 SERIES</b> APPLICATION: SEE SEPARATE PARTS LIST	
SURFACE TREAT.		INSPECTION		SIZE	CODE IDENT	DWG. No.	<b>6897857</b>
<b>NOTED</b>				<b>C</b>	<b>73342</b>		
				SCALE	<b>1/2</b>		SHEET

4297357